

# Arborform Doors



SUPPLIERS TO THE JOINERY  
AND KITCHEN MANUFACTURING INDUSTRIES

MANUAL  
2006

## Arborform Manual

### Company Profile

Established in 1979, Arborline Products Limited has forged a reputation as one of New Zealand's leading door manufacturers. Family owned and operated since inception, service and quality are paramount with customer requirements being handled on a personal basis.

Arborline Products is strictly a doors and accessories manufacturer, supplying the kitchen and joinery trades and have no intention of producing a range of cabinet componentry or supplying full kitchens.

### Arborform Doors

Arborline began producing Arborform doors in 1995. The doors are produced by routing specified patterns into 18mm M.U.F. board which has a back face of white Melamine. The doors then have specially formulated glue sprayed onto the raw surface before being placed into the membrane press.

The pressing cycle is fully automatic with temperature, heating times, vacuum and air pressure all pre-programmed to produce doors of exceptional quality with enhanced definition of the particular pattern.

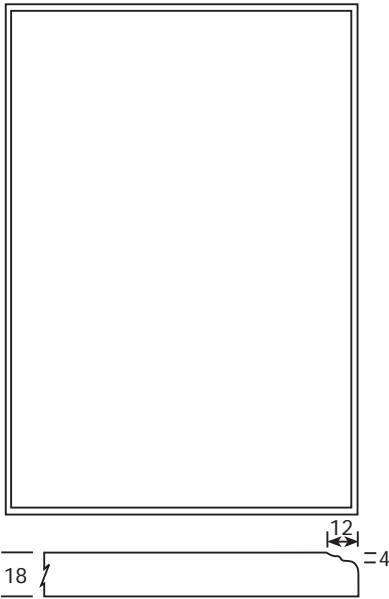
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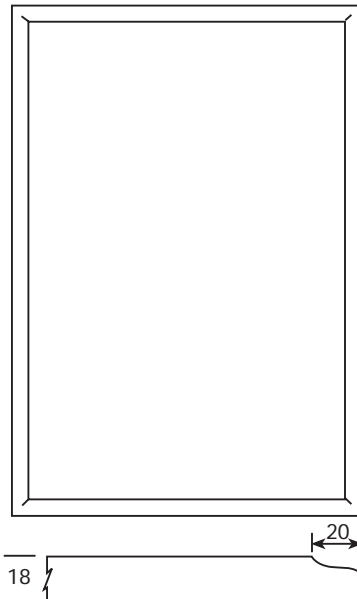
## Style 1

Edge profiles shown are standard. Other options are available - see page 12 for details.

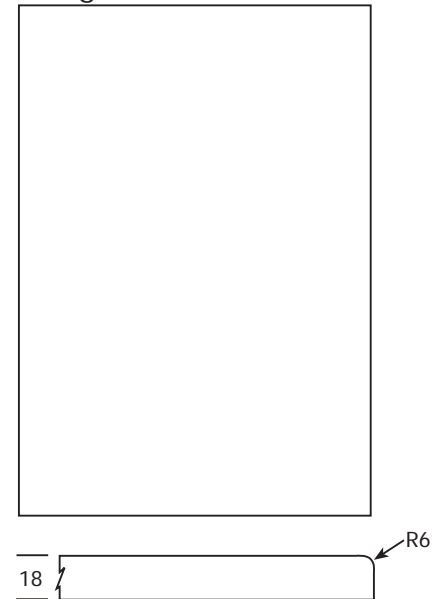
Bluff



Foxton



Mangawhai



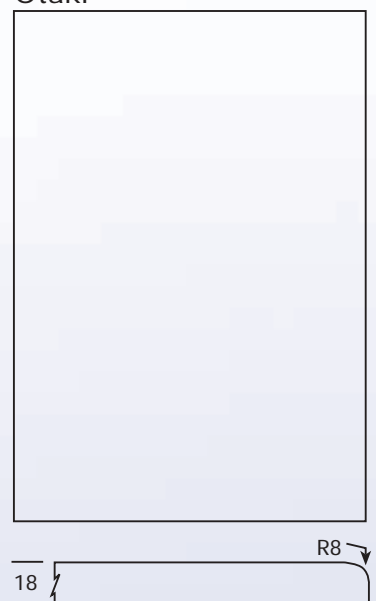
Milford



Mokau



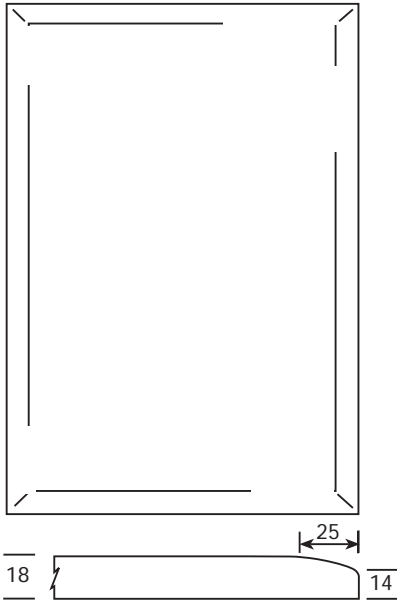
Otaki



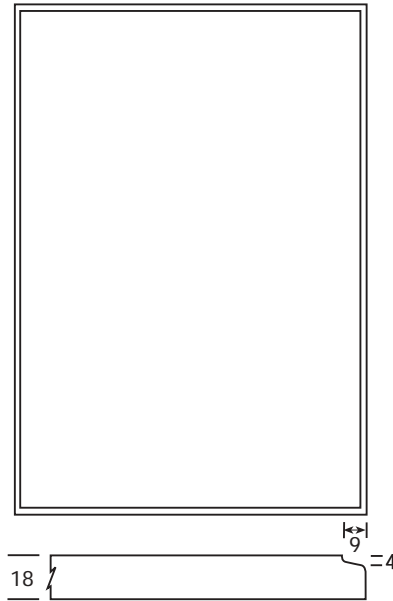
## Style 1

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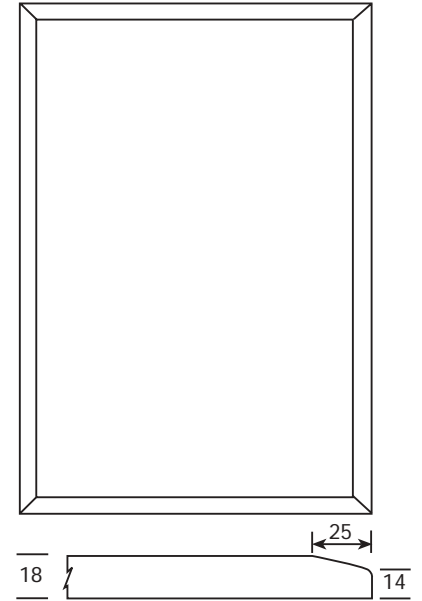
Riversdale



Timaru



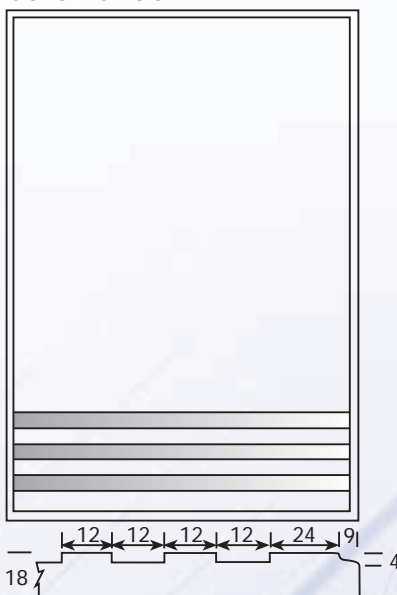
Wainui



## Style 2

Edge profiles shown are standard. Other options are available - see page 12 for details.

Coromandel



Kawhia

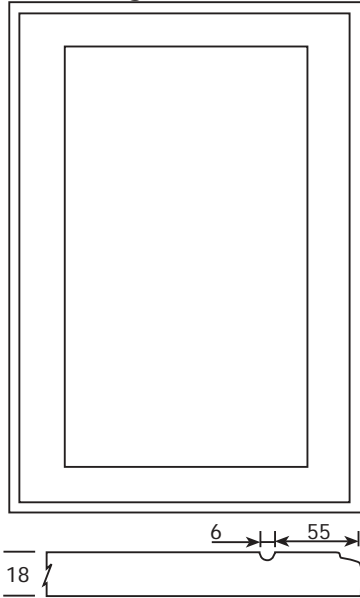


Approx 80mm grooves may vary depending on door width

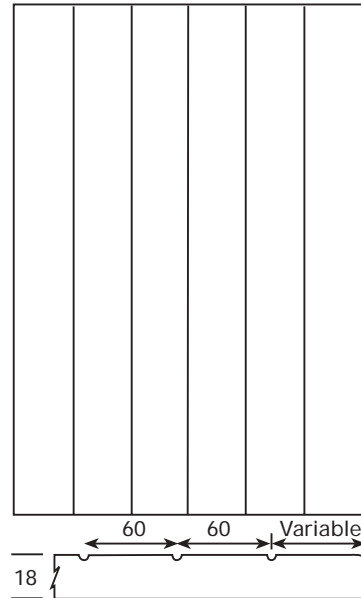
## Style 2

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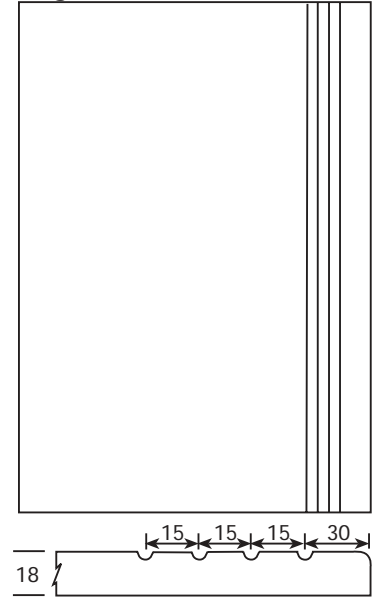
Matarangi



Pauanui



Raglan

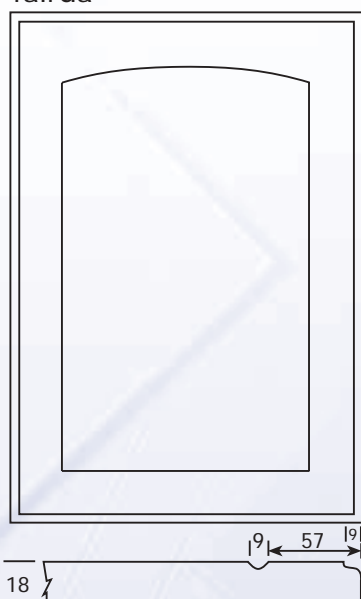


Side Sections may vary depending on door width

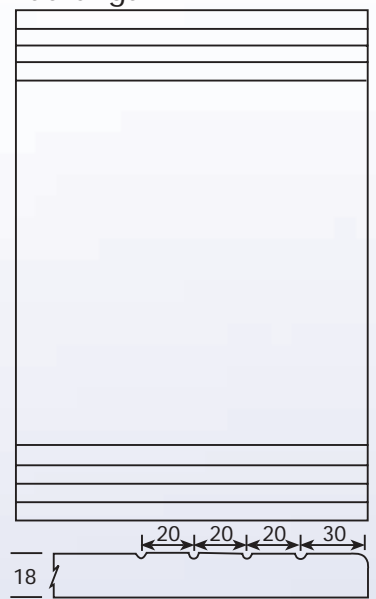
Snells



Tairua



Tauranga

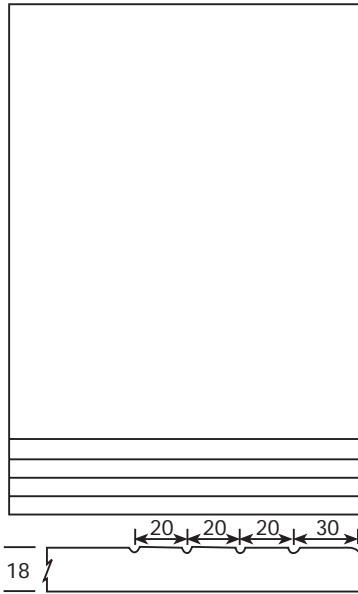


i.e top & bottom

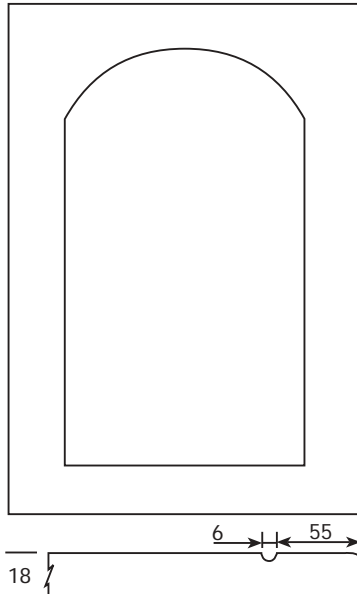
## Style 2

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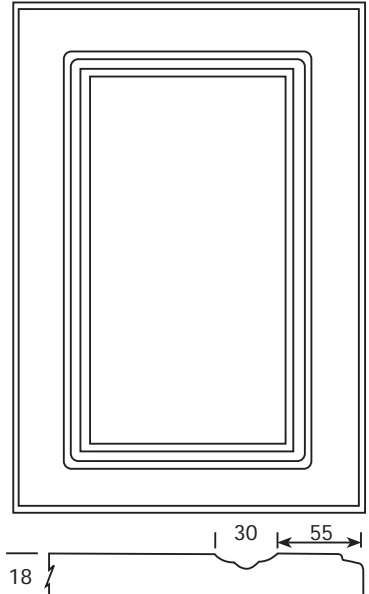
Te Kaha



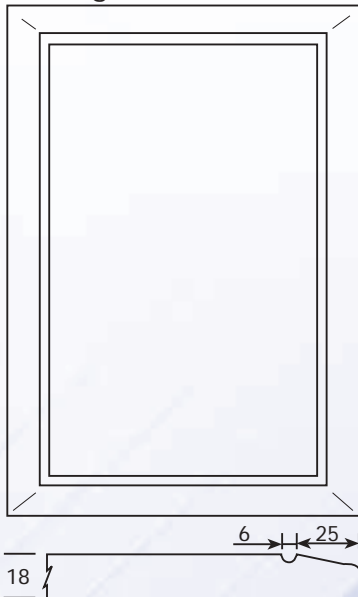
Tutukaka



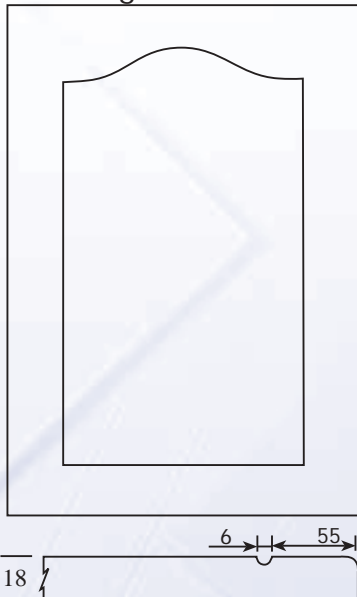
Waiheke



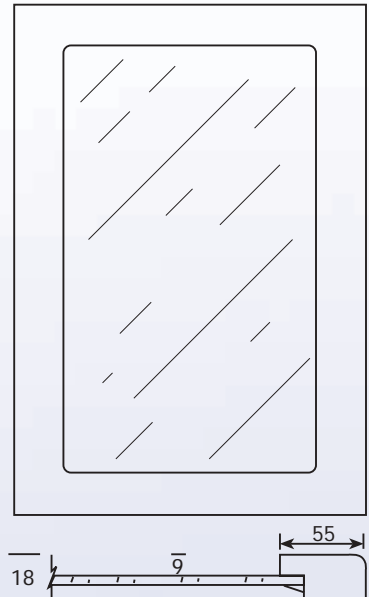
Whangamata



Whitianga



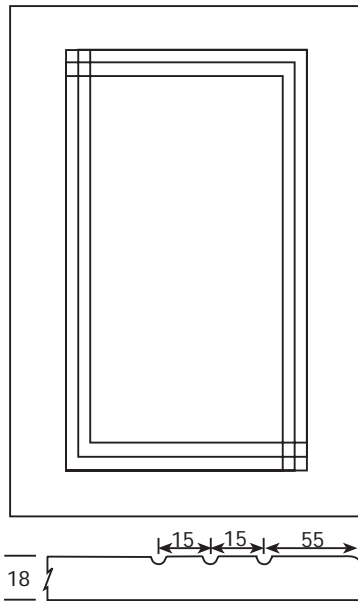
1 Lite



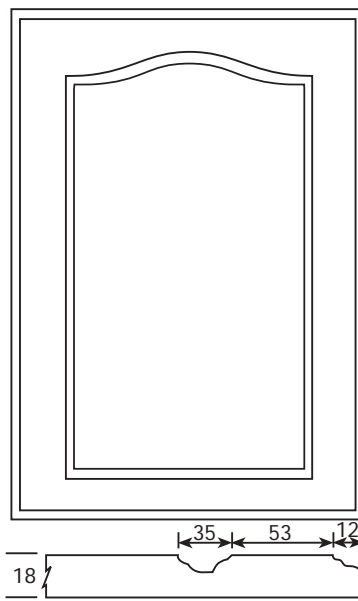
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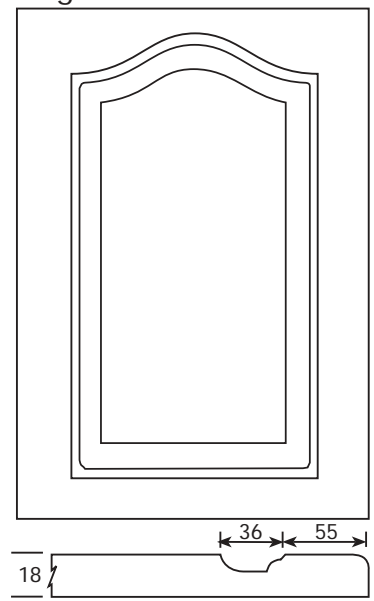
Hahei



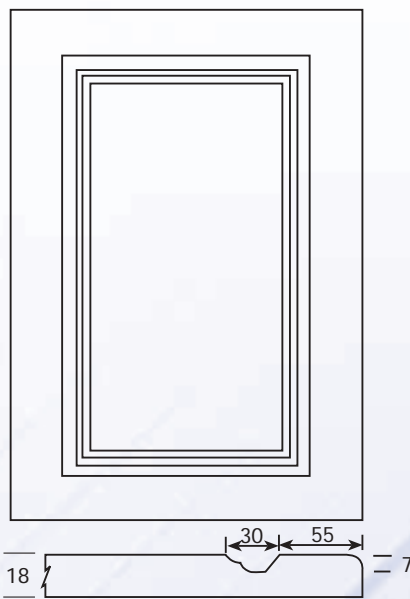
Hokitika



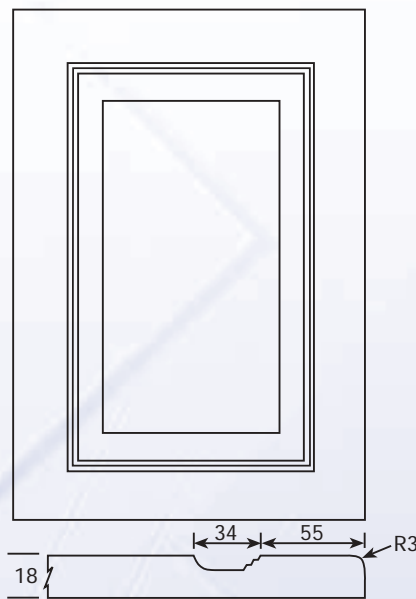
Leigh



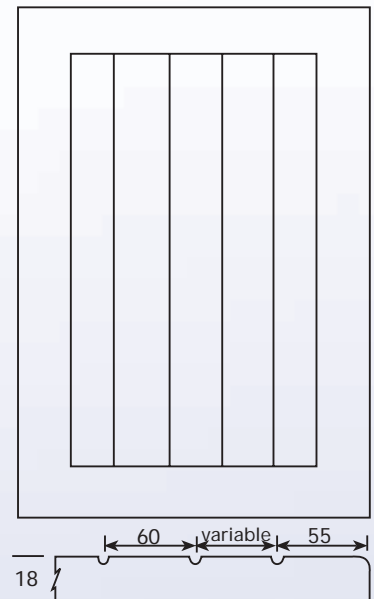
Nelson



Picton



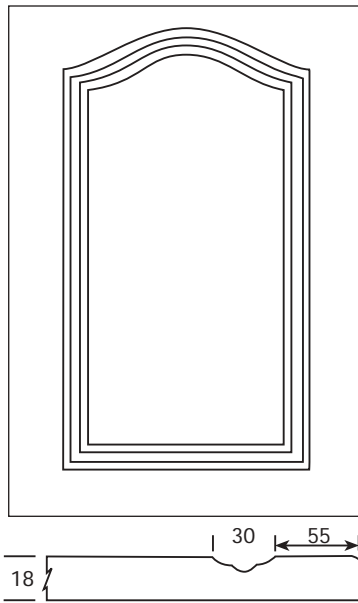
Piha



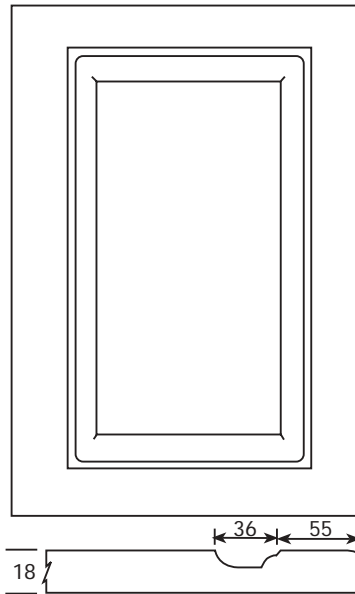
## Style 3

Edge profiles shown are standard. Other options are available - see page 12 for details.

Thames



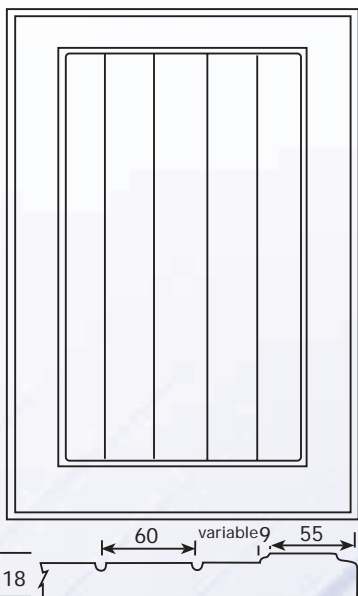
Waiwera



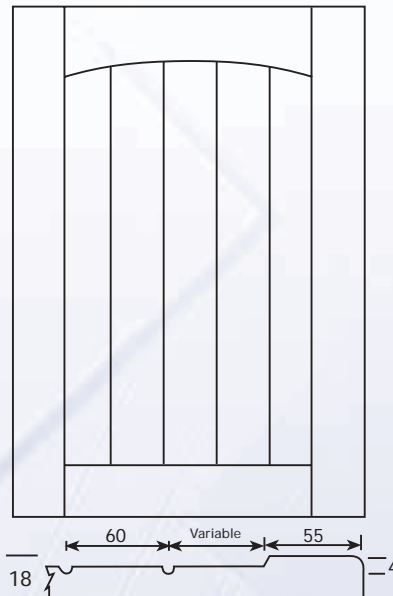
## Style 4

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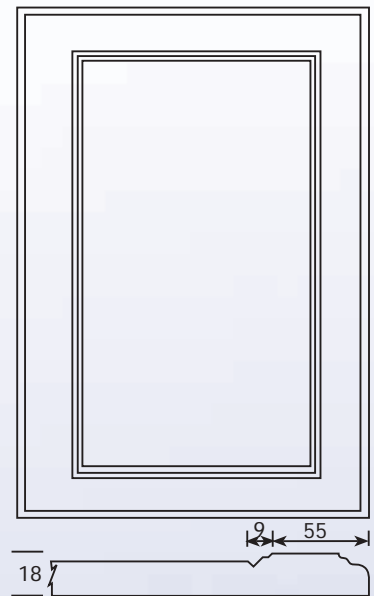
Akaroa



Kaikoura



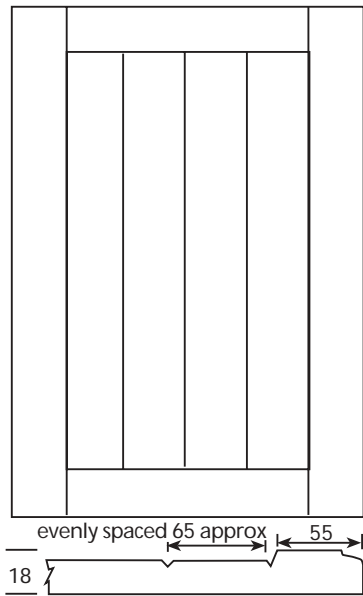
Mahia



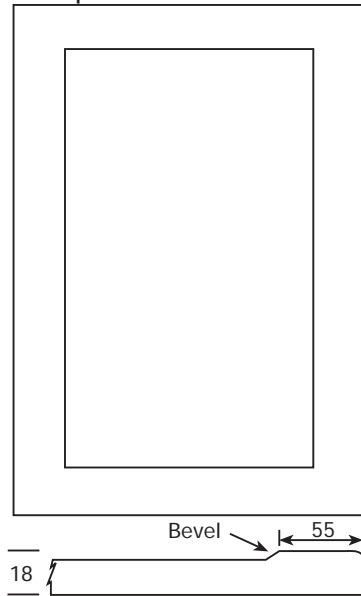
## Style 4

Edge profiles shown are standard. Other options are available - see page 12 for details.

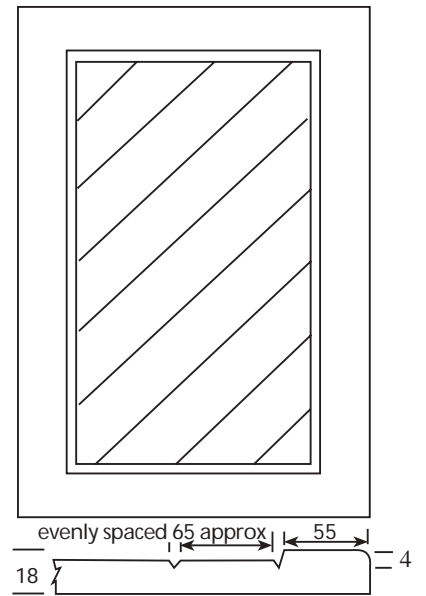
Muriwai



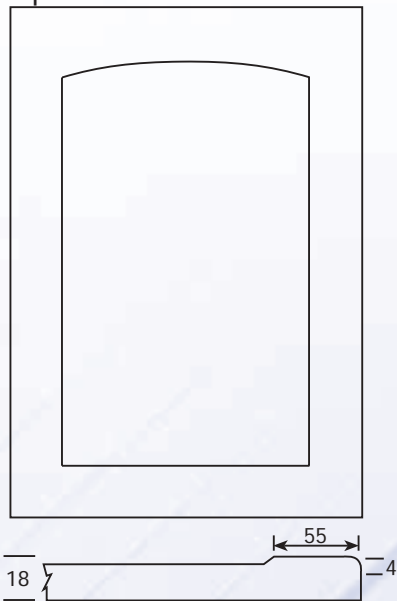
Ohope



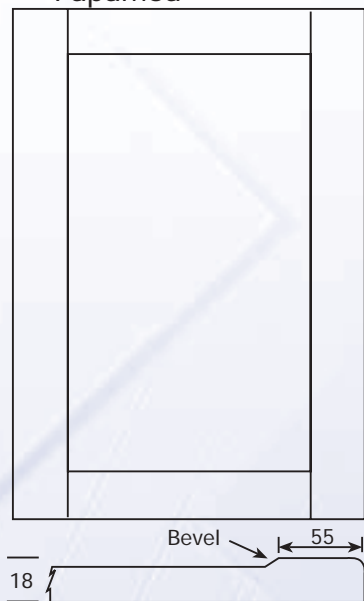
Orewa



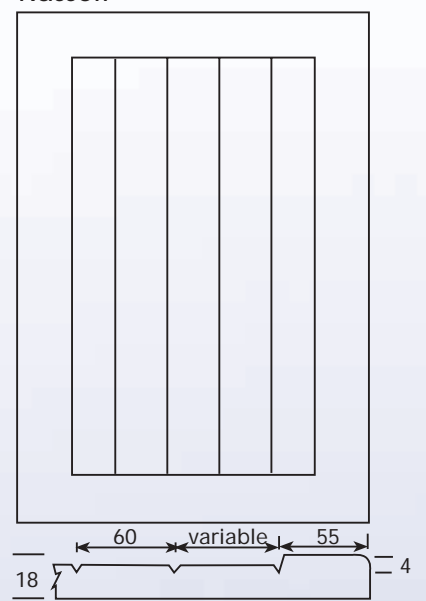
Opunake



Papamoa



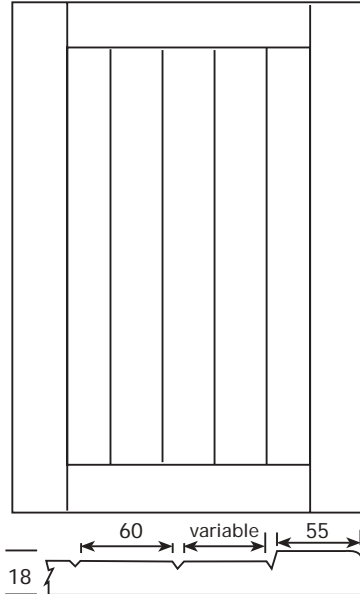
Russell



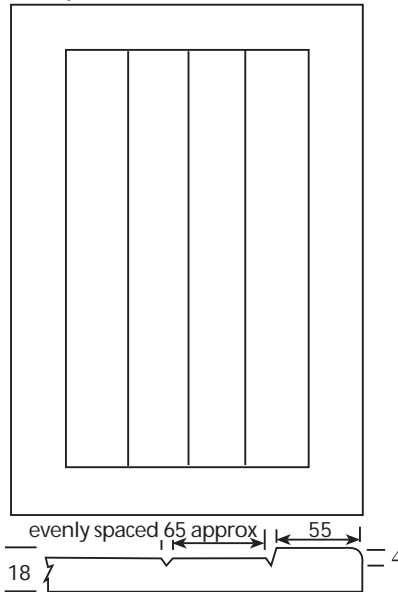
## Style 4

Edge profiles shown are standard. Other options are available - see page 12 for details.

Waihi



Waipu



With the technology we are now using it is possible to press more detailed and ornate designs. Please contact us if you have a style or design you are unsure of. We welcome these enquiries.

### ONE PIECE MUF DOORS

Please note that any of our Arborform styles can be purchased in MUF at 50% of the corresponding style price.

Standard orders Styles 1.2.3. will have MUF backs.

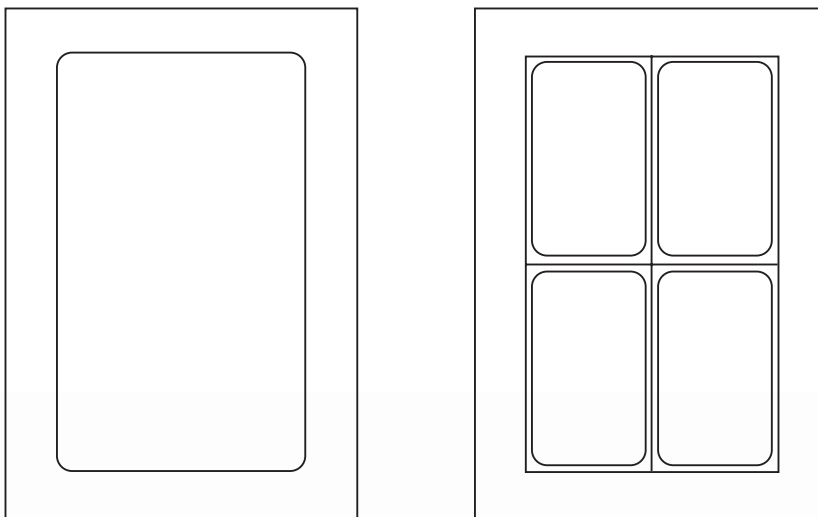
Standard orders Style 4. will have Melamine backs unless stated on order form.

## Frame Only And Lattice Doors

Both Frame only and Lattice doors are available with inside and outside edges profiled to match the design ordered. Lattice doors available as 4, 6, 8, 10, lite, etc.

Internal corners have a 10mm radius and a 9mm rebate is routed to allow for glass. The inside edges of the rebate are raw M.U.F.

Note: beads are not supplied.



**Pricing:** Frame only – overall size @ Style 2 price  
Lattice doors – overall size @ Style 4 price

NO ADDITIONAL CHARGE FOR CUTOUTS

## Outside Edge Profiles



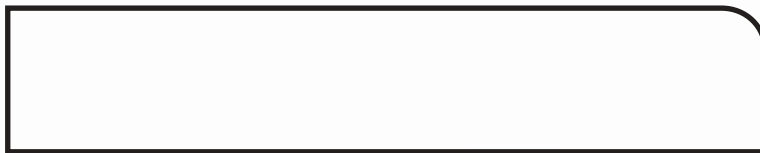
Square



R3



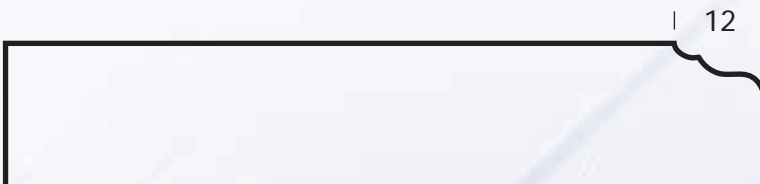
R6



R8



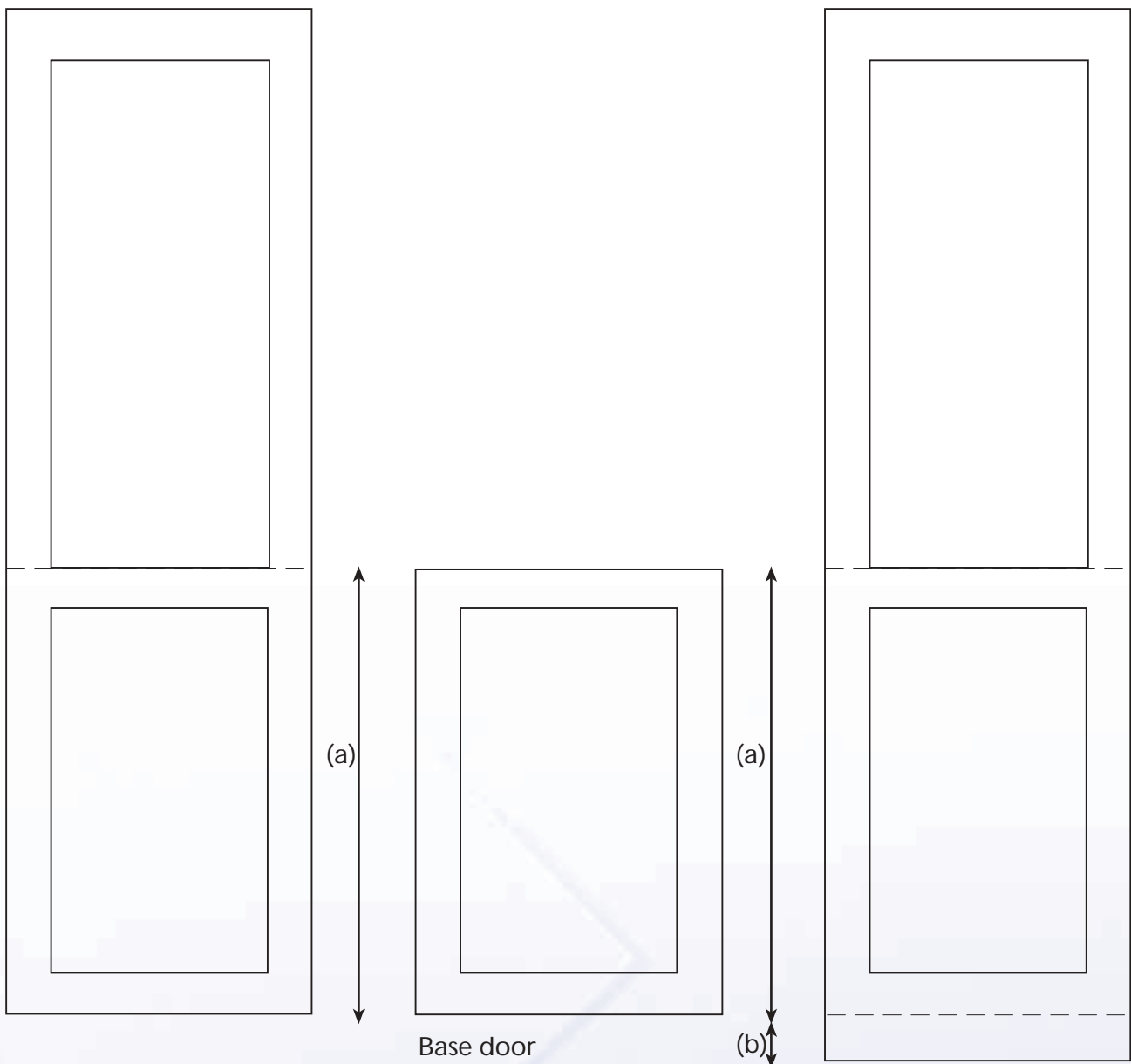
Sheffield



Queenwood

## Tall Doors Single Rail

When ordering double panel pantry doors please specify heights as follows.



(a) Specify height to top of centre rail

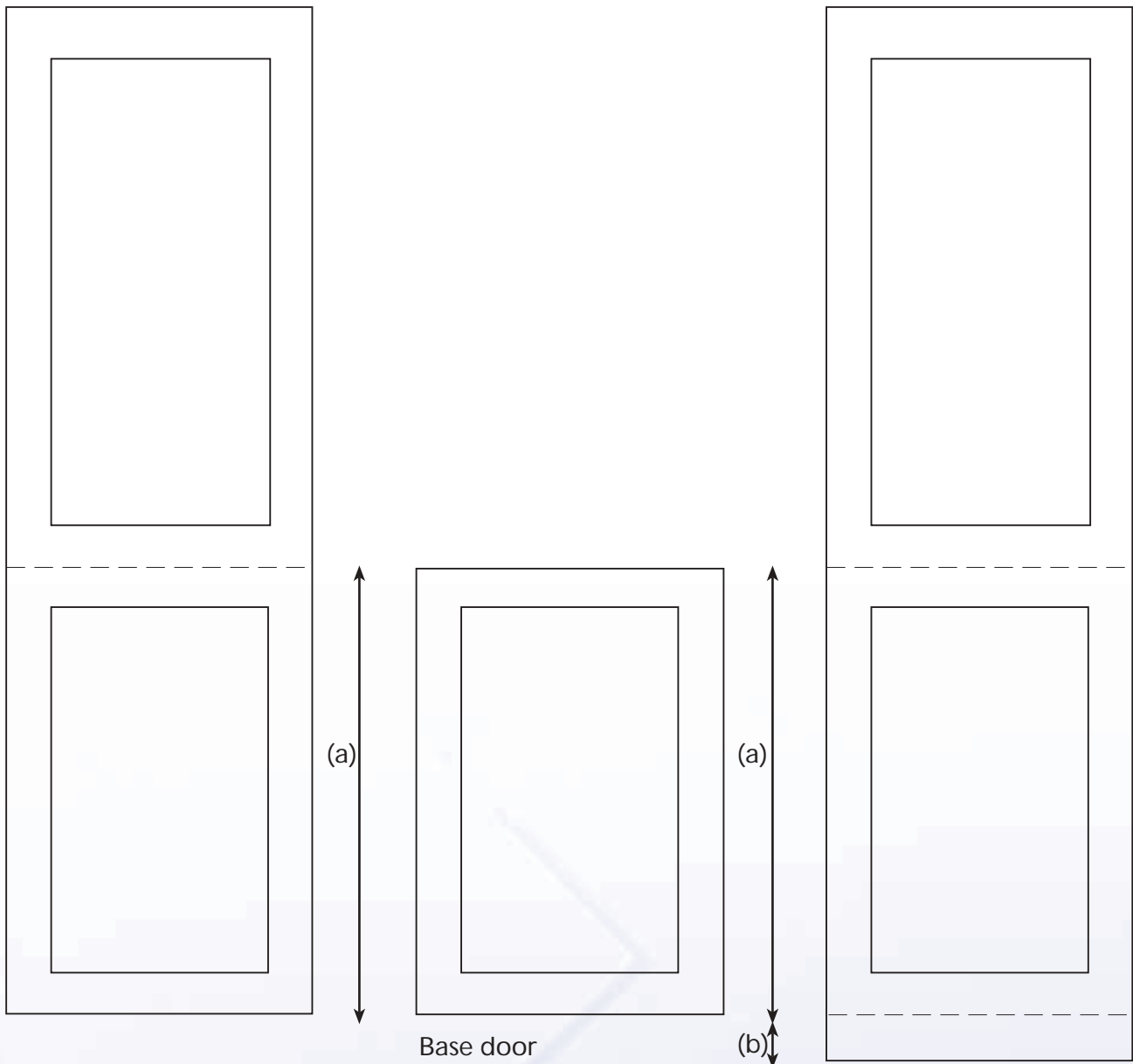
(a) Specify height to top of centre rail

(b) Specify extra length to height of bottom rail

•When ordering note: Tall door centre rail(TDSR) and specify (a) and (b).

## Tall Doors Double Rail

When ordering double panel pantry doors please specify heights as follows.



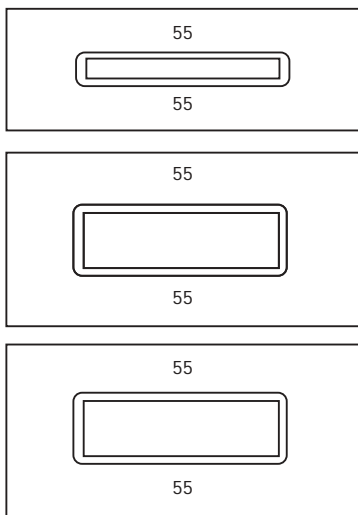
(a) Specify height to centre of mid rail

(a) Specify height to centre of mid rail

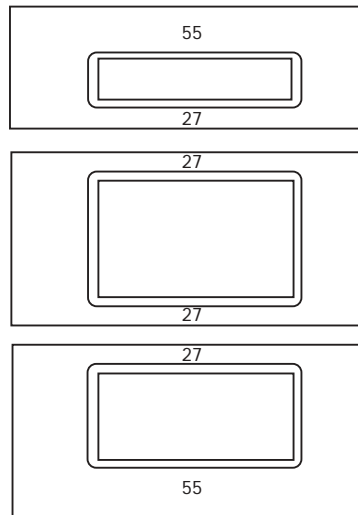
(b) Specify extra length to height of bottom rail

•When ordering note: Tall door centre rail(TDDR) and specify (a) and (b).

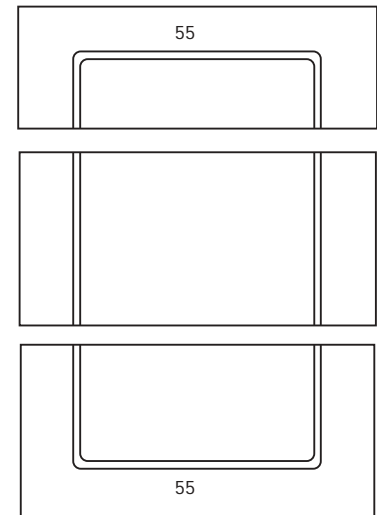
## Drawer Fronts



(a) Individual fronts



(b) Individual fronts  
- split rails



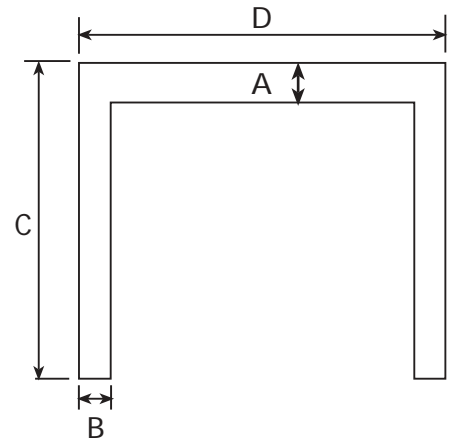
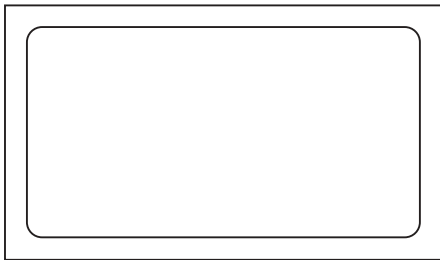
(c) Bank of drawer fronts

When ordering drawer fronts you have the three options above

- (a) Individual fronts – price individual size at style price
- (b) Individual fronts / split rails – price individual size at style price
- (c) Bank of drawer fronts – price overall size of bank at style price + 20%

## Accessories

Microwave, Appliance fronts and Roller frames:

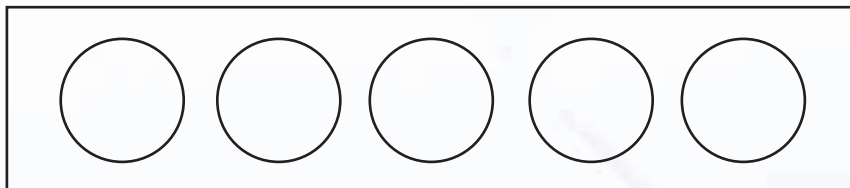


Please include a dimensional drawing with your order.

**Pricing:** overall size @ Style 2 price

NO ADDITIONAL CHARGE FOR CUT OUTS

## Wine Racks



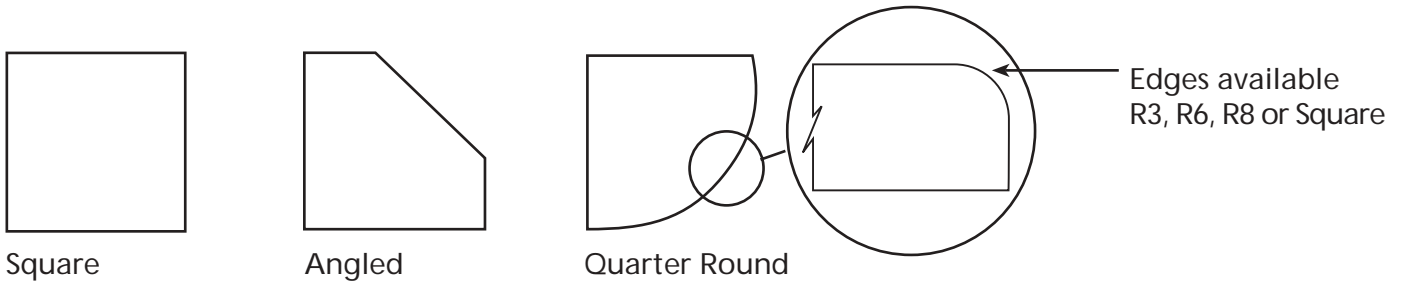
Wine racks can be made to your own specifications – include details with your order.

**Pricing:** overall size @ Style 4 price

## Shelves

Please include a dimensional drawing with your order.

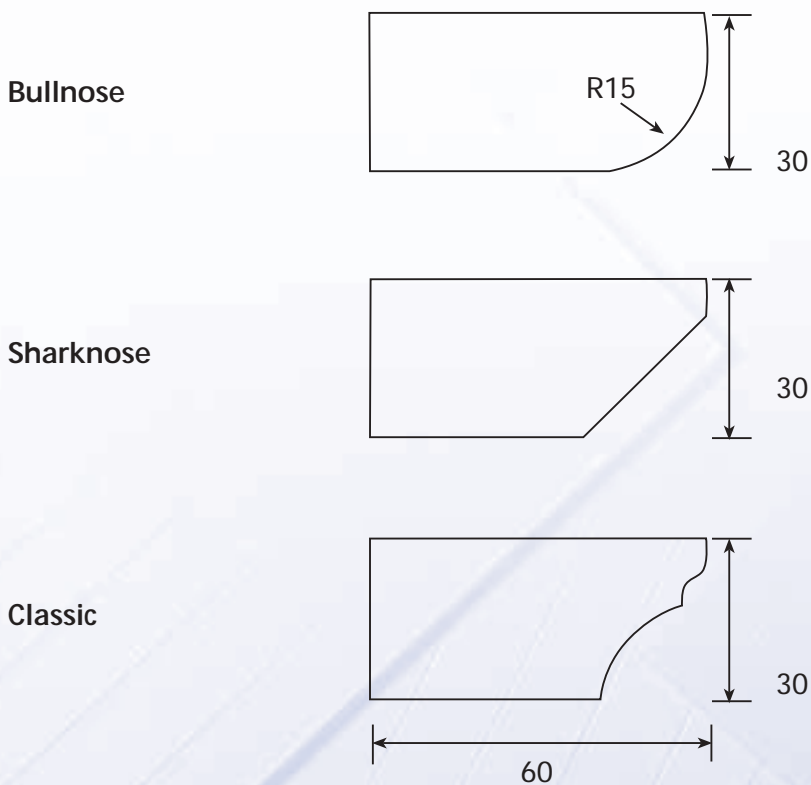
- Pricing:
1. White backs - overall size at Style 1 price
  2. Double sided - overall size at Double sided panels price



## Cornice

Available in three styles.

Supplied in 2400mm lengths

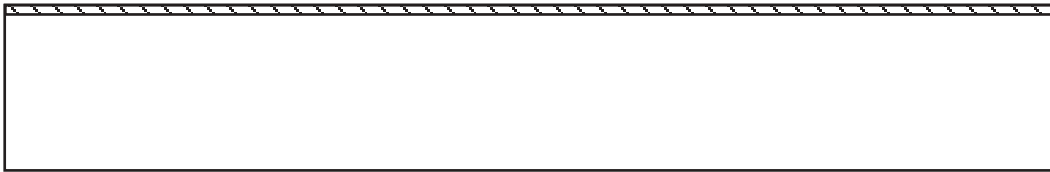


## Panels

Maximum size 2400mm x 1100mm.

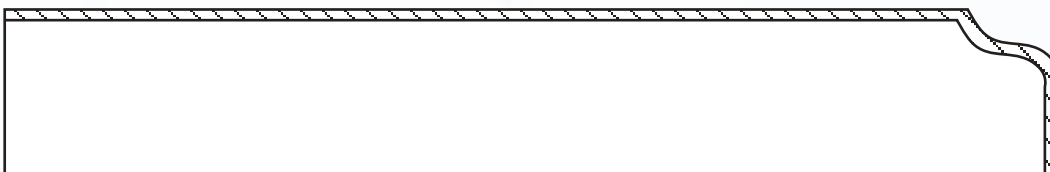
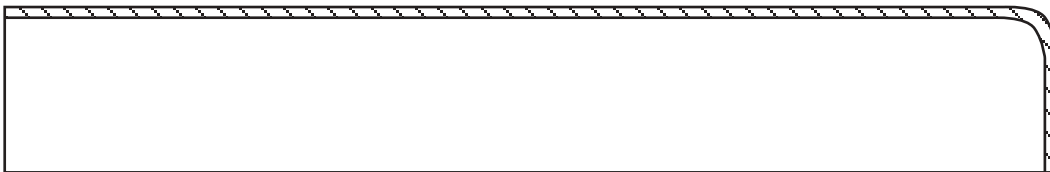
### Flat panel/Toekicks

Formed face only

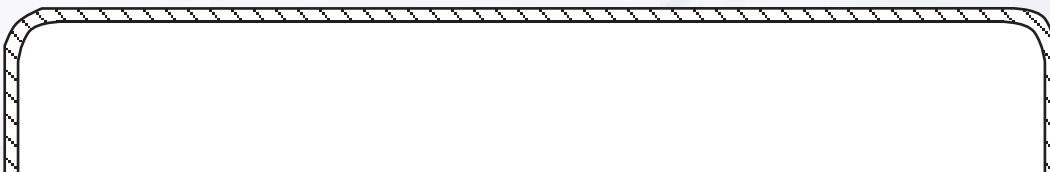


### One or Two edges formed

Formed on face and one edge - F1E.

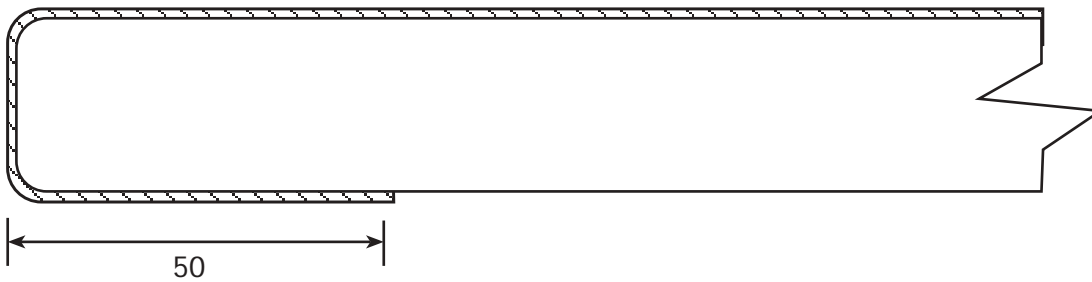


Formed on face and two edges - F2E.



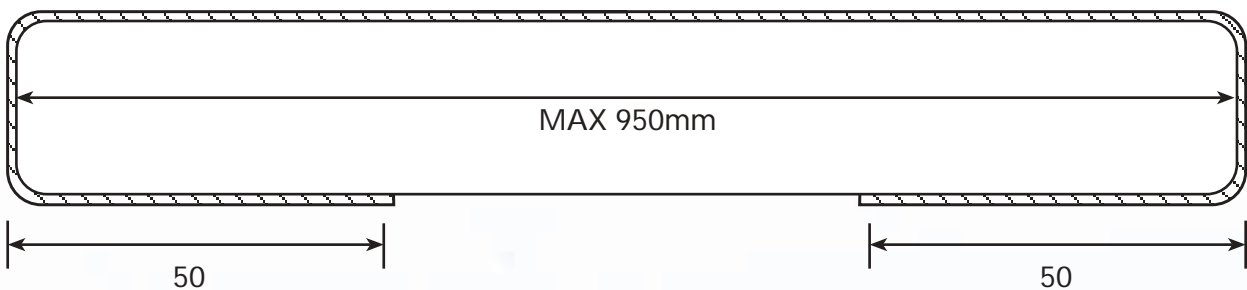
## 180 degree wrap around

Wrapped one edge - W1E.



Edges available as R3, R6, R8 or square

Wrapped two edges - W2E.



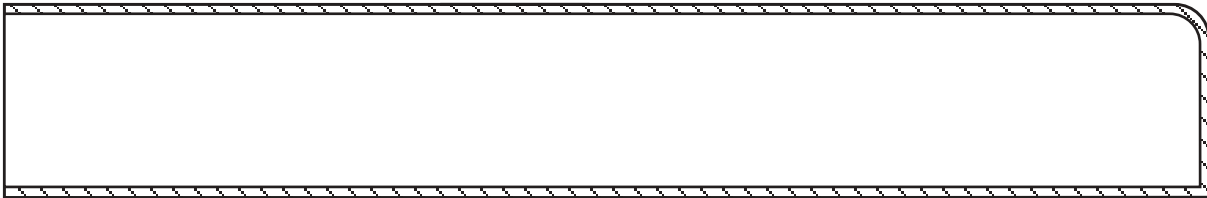
Edges available as R3, R6, R8 or square

**Note:**

Standard wrap is 50mm unless otherwise requested.

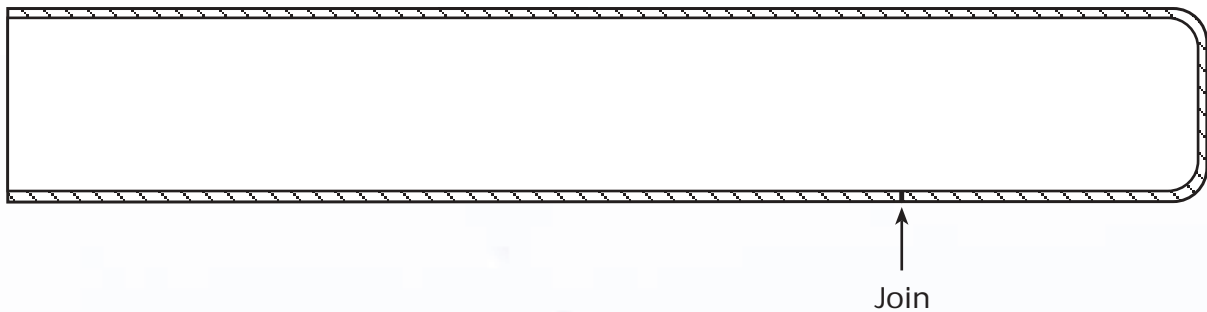
## Double Sided

Formed two faces and one or two edges - DS1E/DS2E.



Edges available as R3, R6, R8 or SQUARE

Double sided wrapped one edge - DSW1E.



### Note:

When using woodgrain foils, panels must be specified left or right hand to ensure grain runs in one direction.

## General

### Same Colour Backs

Arborform now offer you the option of doors with the 'same colour backs' in a limited range of colours, where there is a foil and board match. Please refer to your colour folder for more information.

This range is constantly changing as colours are added or deleted by various suppliers so the onus is on the designer to ensure a match is acceptable and currently available.

**Pricing:** per style + 20% per item

### Care and Maintenance

While Arborform doors are water resistant, they are not completely waterproof. To avoid damage to the doors care should be taken to avoid excessive exposure to water, steam and high humidity. High temperatures should also be avoided by keeping hot appliances, implements and cooking utensils away from vinyl coated surfaces.

Doors should only be cleaned by wiping with a damp cloth.

**DO NOT** use solvents or abrasives on Arborform doors.

## Excessive Heat

Arborform doors are manufactured by a process of heat and pressure which shrinks the appropriate foil onto a M.U.F. moulded panel.

This process once completed gives a panel surface which is very resistant to the expected wear and tear of a kitchen environment.

Excessive heat can cause shrinkage on the edge of panels closely fitted to certain ovens and dishwashers. New Zealand standards allow ovens to emit heat in excess of 90 degrees Celsius that can cause problems with foil wrapped doors.

**To eliminate shrinkage on door edges we recommend two options:**

1. Fit 180 degrees rolled panels to either side of oven or dishwasher. This will eliminate exposed edges and once clamped to the carcass will prevent any possible shrinkage.
2. Fitting a low-pressure melamine panel with a P.V.C. edge in a matching colour between the doors and oven will prevent the door being exposed to excessive heat.

It is up to cabinetmakers when designing kitchen layouts to ensure adequate ventilation and protection from excessive heat. Either of the steps above should prevent any shrinkage type problem with Arborform doors.

## Guarantee

Arborform doors are guaranteed in terms of the Consumer Guarantees Act. In addition to all other statutory rights and remedies the consumer has, Arborline voluntarily guarantees all its doors for a period of 10 years from defects in manufacture or workmanship, subject to compliance by the consumer or consumer's agent with regard to the care and maintenance of doors.

Note: The guarantee will be void if doors are damaged after manufacture through misuse or from negligent installation, operation, maintenance or exposure to excessive sunlight, heat or moisture.

The guarantee will be met, at the option of Arborline Products, by repair or replacement (from the current range of styles and colours available) or by an appropriate monetary refund.

## Ordering

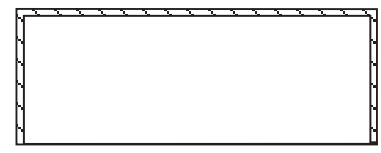
1. Use Arborform order forms to ensure accuracy of information and mutual understanding of dimensions, designs and specific instructions.
2. Write clearly any additional information that is necessary to create doors to your specifications.
  - i.e.
    - pantry door middle rail heights
    - wider bottom rails for panels
    - bifolding doors with one square edge.
3. If you are unsure of options, please ring one of our friendly staff. They will be happy to look into any query no matter how simple or complicated they appear.
4. Please order the panels as per the example and codes as detailed:



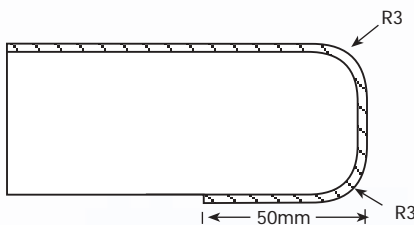
(a) Formed face only  
FFO



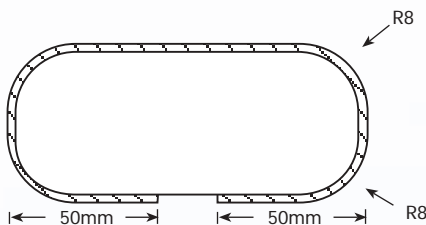
(b) formed one edge  
F1E



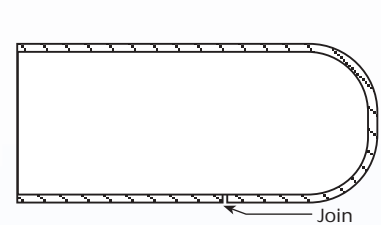
(c) formed two edges  
F2E



(d) wrapped one edge  
W1E



(e) wrapped two edges  
W2E



(f) double sided  
wrapped one edge  
DSW1E

|     | QTY | Height | Width | Top | Bot | LH | RH | Other details |
|-----|-----|--------|-------|-----|-----|----|----|---------------|
| (a) |     | 1200   | 600   | -   | -   | -  | -  | FFO           |
| (b) |     | 1200   | 600   | -   | -   | -  | ✓  | F1E - R6      |
| (c) |     | 1200   | 600   | -   | -   | -  | ✓  | F2E           |
| (d) |     | 1200   | 600   | -   | -   | -  | ✓  | W1E - R3      |
| (e) |     | 1200   | 600   | -   | -   | ✓  | ✓  | W2E - R8      |
| (f) |     | 1200   | 600   | -   | -   | -  | ✓  | DSW1E         |